

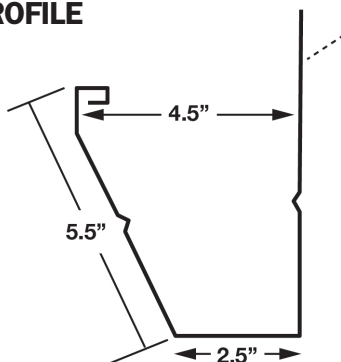
EM 5½" FASCIA GUTTER

Seamless Gutter Machine



Every gutter company needs an EM 5½" Fascia Gutter Machine for those gutter jobs that do not have fascia installed; a 5½" fascia gutter is commonly used with 2x4 trusses. Our 5½" fascia gutter machine features unique and fully driven forming stations that are enclosed with a steel cover to protect the operators and keep the roll-former free and clear of debris. All bearings are factory-sealed. Eastside fascia gutter machines are driven by a powerful 1.5HP, 110-volt single phase motor and are constructed of heavy gauge steel. The EM 5½" Fascia Gutter machine is completely enclosed, and has removable side panels for serviceability. The machine is powder-coated inside and out with a heavy-duty industrial paint finish for protection and features industrial nitrocarburized (QPQ) steel rollers. Nitrocarburizing rollers allow for improved wear, lubricity, strength and corrosion resistance.

PROFILE



GET MORE INFO



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STANDARD PACKAGE

- 1 5½" Fascia Gutter Machine
- 2 Coil Spool Assemblies with Turntables
- 1 Guillotine Cutter
- 3 Run-Out Stands

FEATURES

- Fully driven forming stations
- Factory-sealed bearings
- Unique forming process
- Enclosed forming
- Industrial nitrocarburized rollers
- Pencil bead (or optional 3/4" wide bead)

INCLUDES

- Operational training and technical support
- 2-year warranty

SPECIFICATIONS

DIMENSIONS

LENGTH 18'
WIDTH 23"
HEIGHT 55"

WEIGHT 1370 lbs
 (2170 lbs with 2 turntables and coil spool mounts)

COIL WIDTH 14" and 15"
 (Options available upon request)

MATERIAL

STEEL 26 - 29 gauge
ALUMINUM 0.024 - 0.032
COPPER 16 or 20 oz

POWER 1.5HP, 110V,
 Single Phase, 18A

SPEED Approx 36 ft/min

FORMING STATIONS 12

SHEAR/CUTTER Side Pull Guillotine

CONTROLS Drumswitch at exit end with Jog/Run