

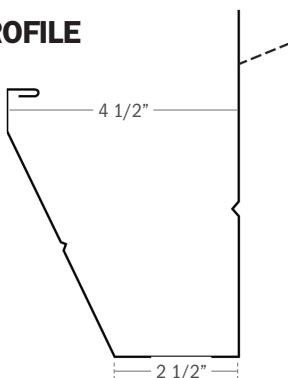
# EM STANDARD FASCIA GUTTER

Seamless Gutter Machine



Every gutter company needs an EM Standard Fascia Gutter Machine for those gutter jobs that do not have fascia installed. Our standard fascia gutter machine features unique and fully driven forming stations that are enclosed with a steel cover to protect the operators and keep the roll-former free and clear of debris. All bearings are factory-sealed. Eastside's fascia gutter machine is driven by a powerful 1.5HP, 110-volt single phase motor and is constructed of heavy gauge steel. The EM Standard Fascia Gutter machine is completely enclosed, and has removable side panels for easily serviceability. The machine is powder-coated inside and out with a heavy-duty industrial paint finish for protection and features industrial nitrocarburized (QPQ) steel rollers. Nitrocarburizing rollers allow for improved wear, lubricity, strength and corrosion resistance.

## PROFILE



## GET MORE INFO



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## STANDARD PACKAGE

- 1 Standard Fascia Gutter Machine
- 2 Coil Spool Assemblies with Turntables
- 1 Guillotine Cutter
- 3 Run-Out Stands

## FEATURES

- Fully driven forming stations
- Factory-sealed bearings
- Unique forming process
- Enclosed forming
- Industrial nitrocarburized rollers
- Pencil beads (or optional 3/4" wide bead)

## INCLUDES

- Operational training and technical support
- 2-year warranty

## SPECIFICATIONS

### DIMENSIONS

**LENGTH**.....18'  
**WIDTH** ..... 23"  
**HEIGHT** ..... 55"

**WEIGHT** ..... 1370 lbs  
 (2170 lbs with 2 turntables and coil spool mounts)

**COIL WIDTH** ..... 14" and 15"  
 (Options available upon request)

### MATERIAL

**STEEL** ..... 26 - 29 gauge  
**ALUMINUM** ..... 0.024 - 0.032  
**COPPER** ..... 16 or 20 oz

**POWER** ..... 1.5HP, 110V,  
 Single Phase, 18A

**SPEED** ..... Approx 36 ft/min

**FORMING STATIONS**..... 12

**SHEAR/CUTTER**.....Side Pull Guillotine

**CONTROLS**..... Drumswitch at exit end with Jog/Run