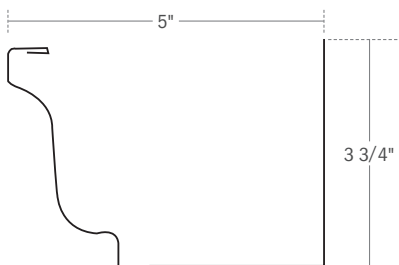


# EM EAGLE 5" K-style Seamless Gutter Machine



Eastside's 5-inch K-style seamless gutter machine features 14 unique and fully driven forming stations that are enclosed with a clear cover to protect the operators and keep the roll-former free and clear of debris. All bearings are factory-sealed. The machine is driven by a powerful 3/4 HP, 110 volt single phase motor and is constructed of heavy gauge steel. The EM Eagle 5-inch K-style Seamless gutter machine is completely enclosed, yet easily serviceable, as the side panels are removable. It is powder-coated inside and out with a heavy-duty industrial paint finish for protection from the elements and features industrial nitrocarburized (QPQ) steel rollers. Nitrocarburizing rollers allow for improved wear, lubricity, strength and corrosion resistance.

## PROFILE



## GET MORE INFO



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## STANDARD PACKAGE

- 1 Eagle 5" Seamless Gutter Machine
- 1 Guillotine Gear Cutter
- 2 Spools
- 3 Run-Out Stands
- 1 Owner's Manual

## FEATURES

- Factory-sealed bearings
- Fully driven forming stations
- Unique forming process
- Enclosed forming with clear cover

## INCLUDES

- Operational training and technical support
- 2-year warranty

## SPECIFICATIONS

### DIMENSIONS

**LENGTH** ..... 104"  
**WIDTH** ..... 26"  
**HEIGHT** ..... 48"  
**WEIGHT** ..... 775 lbs  
 950 lbs (with Spools)

**COIL WIDTH** ..... 11 3/4" – 12"  
 (Other options available upon request)

### MATERIAL

**STEEL** ..... 28 – 29 gauge  
**ALUMINUM** ..... 0.024 – 0.032  
**COPPER** ..... 16 – 20 oz

**POWER** ..... 3/4 HP, 110V, Single Phase, 12A

**SPEED** ..... 36 ft/min

**FORMING STATIONS** ..... 14

**CUTTER** ..... Front Pull Guillotine Gear Cutter

**CONTROLS** ..... Drumswitch at exit end with Jog/Run