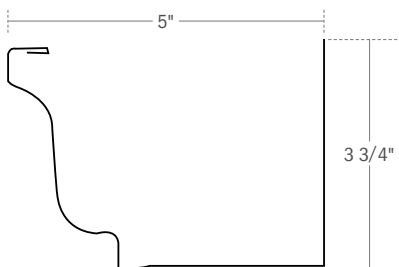


# EAGLE 5" K-style (OGEE, O.G.) Seamless Gutter Machine



All 2016 and newer 5-inch K-style (O.G.) seamless gutter machines feature 14 unique and fully driven forming stations that are enclosed with a clear cover to protect the operators and keep the roll-former free and clear of debris. All bearings are factory-sealed. Eastside's Eagle seamless gutter machines are driven by a powerful 1.5 HP, 115 volt single phase motor and are constructed of heavy gauge steel. The EM Eagle 5-inch K-style (O.G.) Seamless gutter machines are completely enclosed, yet easily serviceable, as the side panels are removable. They are powder-coated inside and out with a heavy-duty industrial paint finish for protection from the elements and feature industrial nitrocarburized and case-hardened (QPQ) steel rollers. Nitrocarburizing rollers allow for improved wear, lubricity, strength and corrosion resistance.

## PROFILE



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## STANDARD PACKAGE

- 1 Eagle 5" Seamless Gutter Machine
- 1 Guillotine Cutter
- 2 Spools
- 3 Run-Out Stands
- 1 Owner's Manual

## FEATURES

- Factory-sealed bearings
- Fully driven forming stations
- Unique forming process
- Enclosed forming with clear cover

## INCLUDES

- Operational training and technical support
- 2-year warranty

## SPECIFICATIONS

### DIMENSIONS

- LENGTH..... 104"
- WIDTH ..... 26"
- HEIGHT..... 48"

**WEIGHT** ..... 775 lbs  
950 lbs (with Spools)

**COIL WIDTH** ..... 11 3/4" – 12"  
(Other options available upon request)

### MATERIAL

- STEEL** ..... 28 – 29 gauge
- ALUMINUM** ... 0.024 – 0.032
- COPPER** ..... 16 – 20 oz

**POWER** ..... 1.5HP, 110V,  
Single Phase, 20A

**SPEED** ..... 36 ft/min

**FORMING STATIONS** ..... 14

**SHEAR/CUTTER** ..... Front Pull  
Guillotine

**CONTROLS** ..... Drumschwitch at  
exit end. Controls with Jog/Run