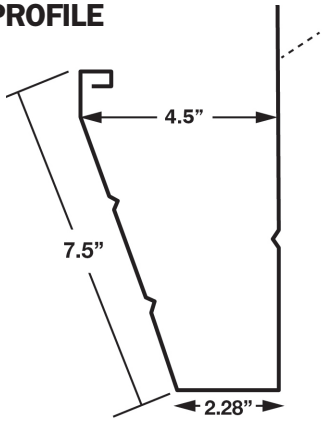


# EM 7½" FASCIA GUTTER Seamless Gutter Machine



Every gutter company needs an EM 7½" Fascia Gutter Machine for those gutter jobs that do not have fascia installed; a 7½" fascia gutter is commonly used with 2x6 trusses. Our 7½" fascia gutter machine features unique and fully driven forming stations that are enclosed with a steel cover to protect the operators and keep the roll-former free and clear of debris. All bearings are factory-sealed. Eastside fascia gutter machines are driven by a powerful 1.5HP, 110-volt single phase motor and are constructed of heavy gauge steel. The EM 7½" Fascia Gutter machine is completely enclosed, and has removable side panels for serviceability. The machine is powder-coated inside and out with a heavy-duty industrial paint finish for protection and features industrial nitrocarburized (QPQ) steel rollers. Nitrocarburizing rollers allow for improved wear, lubricity, strength and corrosion resistance.

**PROFILE**



**GET MORE INFO**



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**STANDARD PACKAGE**

- 1 7½" Fascia Gutter Machine
- 2 Coil Spool Assemblies with Turntables
- 1 Guillotine Cutter
- 3 Run-Out Stands

**FEATURES**

- Fully driven forming stations
- Factory-sealed bearings
- Unique forming process
- Enclosed forming
- Industrial nitrocarburized rollers
- Double pencil bead

**INCLUDES**

- Operational training and technical support
- 2-year warranty

**SPECIFICATIONS**

**DIMENSIONS**  
 LENGTH.....25'  
 WIDTH ..... 33"  
 HEIGHT ..... 55"

**WEIGHT** ..... 2290 lbs  
 (3090 lbs with 2 turntables and coil spool mounts)

**COIL WIDTH** ..... 18" and 19"  
 (Options available upon request)

**MATERIAL**  
 STEEL .. 26-29 gauge, Grade E  
 ALUMINUM ..... 0.024 - 0.032  
 COPPER ..... 16 or 20 oz

**POWER** ..... 1.5HP, 110V,  
 Single Phase, 18A

**SPEED** ..... Approx 36 ft/min

**FORMING STATIONS**..... 15

**SHEAR/CUTTER**.....Side Pull Guillotine

**CONTROLS**..... Drumswitch at exit end with Jog/Run